



Revision Number: 008.1

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**1. PRODUCT AND COMPANY IDENTIFICATION**

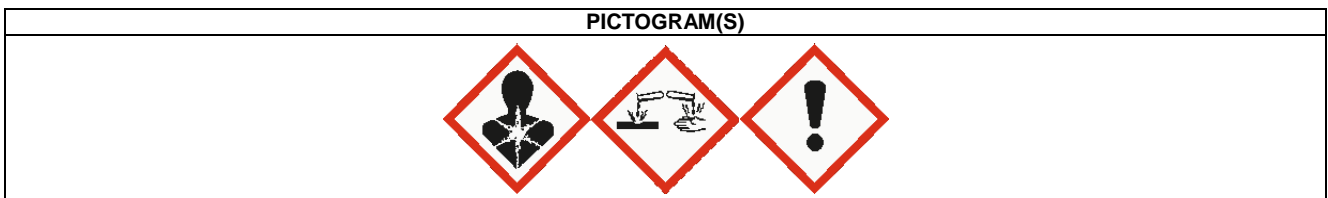
<b>Product name:</b>	<b>LOCTITE AA 3525 LIGHT CURE ADHESIVE known as 3525 VIS/UV TGH/FLX ADH 1LT BO</b>	<b>IDH number:</b>	234693
<b>Product type/use:</b>	UV curing anaerobic adhesive	<b>Item number:</b>	30221
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** COMBUSTIBLE LIQUID.  
CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE DAMAGE.  
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2



**Precautionary Statements**

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
<b>Storage:</b>	Store in a well-ventilated place. Keep cool. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyurethane Methacrylate Resin	Unknown	30 - 60
Isobornyl methacrylate	7534-94-3	10 - 30
Isobornyl acrylate	5888-33-5	5 - 10
2-Hydroxyethyl methacrylate	868-77-9	5 - 10
Acrylic acid	79-10-7	1 - 5
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	75980-60-8	1 - 5
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	1 - 5
Ethylene glycol	107-21-1	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Formaldehyde. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.
<b>Storage:</b>	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane Methacrylate Resin	None	None	None	None
Isobornyl methacrylate	None	None	None	None
Isobornyl acrylate	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	None	None	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None
Ethylene glycol	25 ppm TWA Vapor fraction 50 ppm STEL Vapor fraction 10 mg/m <sup>3</sup> STEL Aerosol, inhalable.	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Clear
<b>Odor:</b>	Sharp, Irritating
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	8 - 9
<b>Vapor pressure:</b>	< 13.3 hPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 140 °C (> 284°F)
<b>Melting point/ range:</b>	Not applicable, Product is a liquid
<b>Specific gravity:</b>	1.1131
<b>Vapor density:</b>	> 1 20 °C
<b>Flash point:</b>	71.1 °C (159.98 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Slightly soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.64 %; 7.12 g/l (process)

IDH number: 234693

Product name: LOCTITE AA 3525 LIGHT CURE ADHESIVE known as 3525 VIS/UV TGH/FLX ADH 1LT BO

**Viscosity:** 0.5 %; 5.57 g/l (potential)  
1.14 %; 12.69 g/l (total)  
(ASTM D5403)  
**Decomposition temperature:** 9,500 - 21,000 mPa.s  
> 105 °C

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.

**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Formaldehyde. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.

**Incompatible materials:** Strong oxidizing agents. Reducing agents. Strong acids and strong bases. Peroxides. Strong alkalis. Oxygen scavengers. Reactive metals. Free radical initiators.

**Reactivity:** Not available.

**Conditions to avoid:** Elevated temperatures. Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause irritation to nose and throat.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye damage.  
**Ingestion:** May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyurethane Methacrylate Resin	None	Irritant, Allergen
Isobornyl methacrylate	None	Irritant, Allergen
Isobornyl acrylate	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l	Allergen, Corrosive, Irritant, Kidney, Liver
Hydroxyalkyl methacrylate	None	Irritant, Allergen
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	None	No Records
Gamma-glycidoxypropyl trimethoxysilane	Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l	Allergen, Irritant
Ethylene glycol	Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane Methacrylate Resin	No	No	No
Isobornyl methacrylate	No	No	No
Isobornyl acrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Acrylic acid	No	No	No
Hydroxyalkyl methacrylate	No	No	No
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No
Ethylene glycol	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Combustible liquid, n.o.s. (Acrylic acid)  
**Hazard class or division:** Combustible Liquid  
**Identification number:** NA 1993  
**Packing group:** III

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Environmentally hazardous substance, liquid, n.o.s. (Isobornyl methacrylate, Isobornyl acrylate)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl methacrylate, Isobornyl acrylate)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Isobornyl methacrylate, Isobornyl acrylate

**15. REGULATORY INFORMATION****United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health, Fire  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7).  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

**16. OTHER INFORMATION**

This safety data sheet contains changes from the previous version in sections: 3, 8, 9, 11, 13

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 11/04/2022

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